

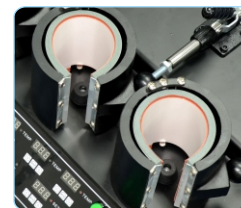
**MAIN PROBLEMS AND DISPOSAL**

Item	Phenomena	Reasons	Countermeasures
1	Light color	Heat transfer Time is too short	Prolong the transfer time
2	Picture is faintness	Heat transfer time is too long which causes ink diffusion	Shorten the heat transfer time
3	Part of the color is light on the finished product	The pressure is not strong enough or the sublimation coating is not even	Increase the pressure or change a mug
4	The printing looks vague	Parts of the wrap causes temperature rising	Change a new wrap
5	The picture has scar after printing	Heat transfer time is too long	Shorten the heat transfer time



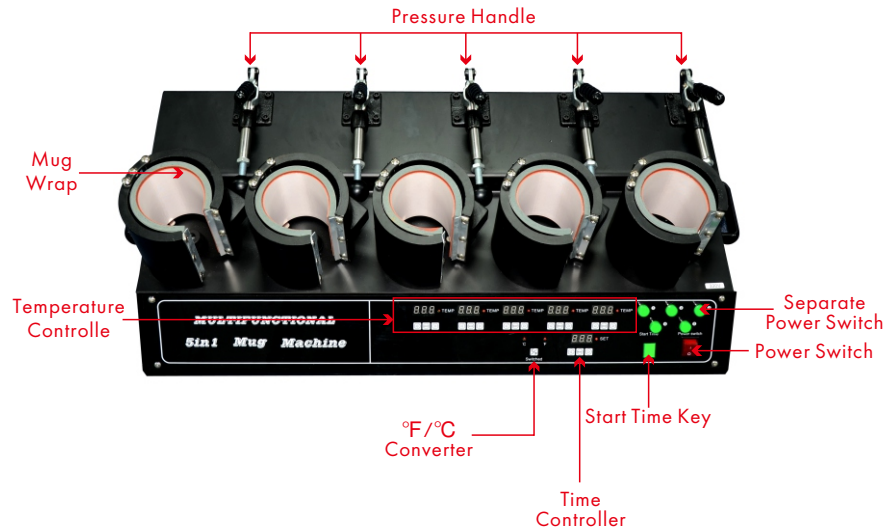
**Manual**

**5 IN 1 MUG PRESS**



## STRUTURE

5 in 1 Mug Press  
Item No: SB05C



## PRODUCT DESCRIPTION

Light and portable, for use at malls, flea markets, shows and more;
Designing with separate temperature and time controllers;
Easy pressure adjustment;
Solid steel welded framework;
Digital controller, ensures liable performance;
High efficiency 5 mugs printed for one time;
11 oz and 6 oz mug mats flexibly exchangeable.

## SPECIFICATION

Voltage	220V & 110V 50HZ/60HZ
Power	1500W
Package Size	95x35x28 cm
Weight	33kg
Time Range	0-399°C
Temperature Rising Time	(180°C) 3 minutes
Heating Time	2-3 minutes
Mug Diameter Range	11 oz (7.5-9.5cm), 6 oz (5.5-7.5cm)
Mug Height	12.5cm

## OPERATION PROCEDURES

Adjust the working pressure, Plug in and turn on the press, the controller indicator light starts to work;

1. SET time & temperature-controller:

Temperature set: First choose °F/°C. Press the "MODE" button once, "TEMP" on, the screen shows the temperature, then Press ▲ and ▼ to adjust the temperature as you need, usually it is from 180°C to 220°C, Press the "MODE" button for the second time to finish the setting. It takes about 2 minutes to rise to the set temperature.

Time set: press "MODE" button once, "SET" on, press ▲ and ▼ to set the time as you need; press the "MODE" for the second time to finish the setting, usually set to about 2-3 minutes for heat transfer.

2. Fix the sublimation paper onto mugs, please note that the image side should be put onto the mugs. (The sublimation paper should be matching the mugs carefully, in order to avoid damaging mug surface or appearance).

3. Pull the handle, then put the coating mug into the machine then press the pressure handle. When all the mug wraps are closed, press the green button (Start Time)

4. There will be an alarm when the printing completes. Then open the handle and take out mugs.

5. If you just need to print a single mug or less than five mugs at one time, please turn on corresponding temperature & time buttons

6. The five switch position temperature setting method is same.

## ADJUSTMENT

Pressure: adjust the knot of Pressure handle to up and down;

Time: adjust the Timer Controller button to the target time (120 seconds);

Temperature: Adjust the temperature button to the target temperature (180-200°C)

Note: this machine is designed with 2 in 1 temperature time controllers.