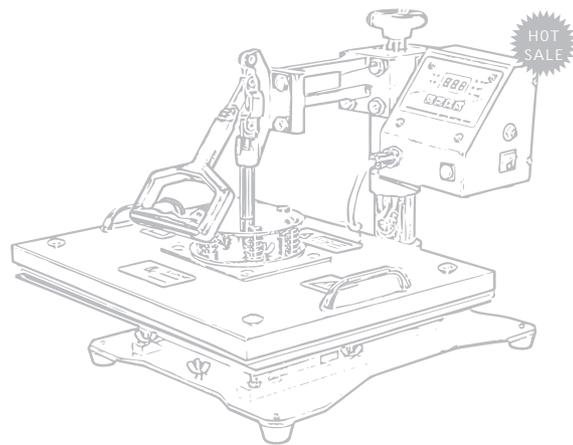
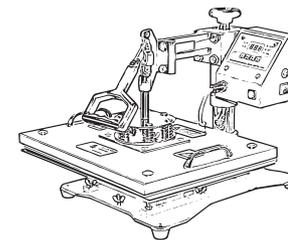




Manual of
**DIGITAL COMBO
HEAT PRESS**
JTrans[®] SERIES



Combo Press Machine (8-in-1)



Model No.:JTSD68



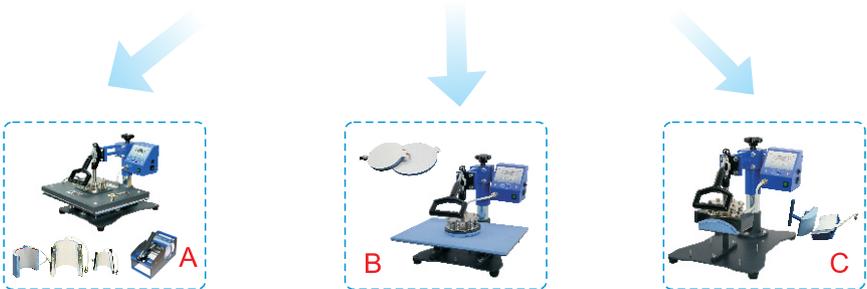
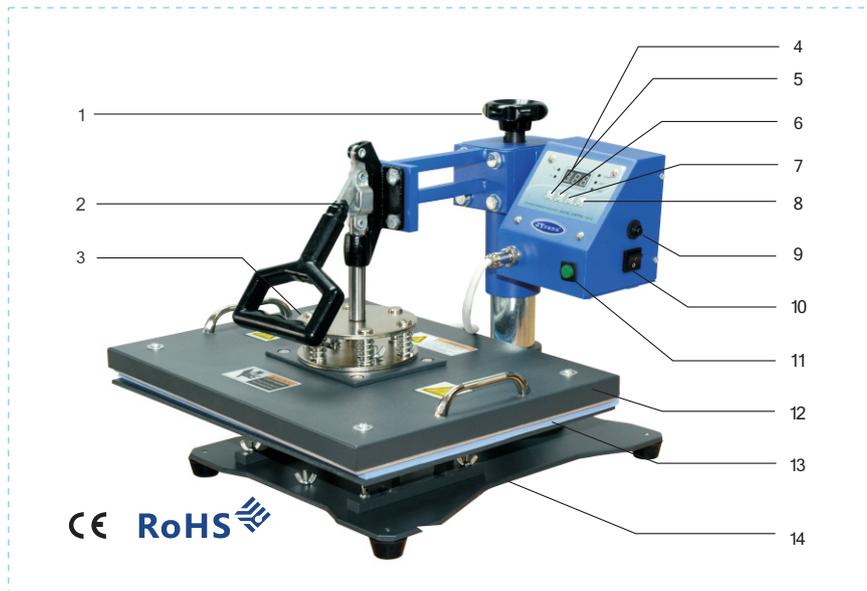
Model No.:JTSD69



Model No.:JTSD71



Model No.:JTSD72



Model No:JTSD72



■ Structure:

1 Pressure-adjusting knot	6 Mode Setting	11 Execute Key
2 Pressure Handle	7 Plus	12 Heating Platen
3 Accessory Connector	8 °C/°F	13 Heat-resistant Silicon Flat Mat
4 Digital Display	9 Fuse	14 Work Table
5 Minus	10 Power ON-OFF	

■ Description:

Voltage: 220V, 110V;
 Color: Blue
 Heating size: 30X38cm for Flat
 Packing: Carton
 Package Size: 530*470*470mm
 Weight: 38Kg
 Specification: 2 plate mats (7.5inch & 10inch), mug press (4 heaters), cap heater. Using on flat, mug, plate, cap and some different sublimation materials

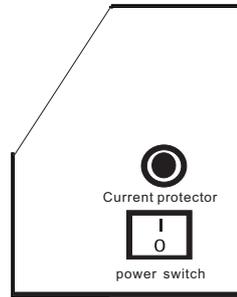
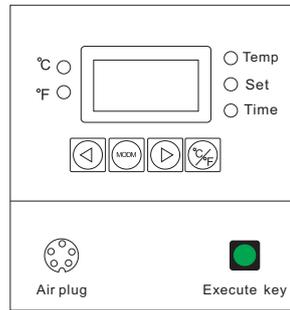
■ Accessories:

- A: Diameter 7.5~9cm mug heater
 Diameter 5~7.5cm mug heater
 Φ9.0*H9.8cm cone-shaped mug heater
 Φ8.8*H14.9cm cone-shaped mug heater
- B: Diameter 11cm plate heating part
 Diameter 15cm plate heating part
 30*38cm heating mat
- C: 14*8.5cm hat heater

⚠ WARNING:

We highly recommend to set the highest temperature below 420 Fahrenheit or 200Celsius degree to prolong the duration of the machine.

Control Panel Operation



■ Indicator

The red indicator represents °C, °F, TEMP, SET and TIME.

1. °C : when the indicator works, The display reads the temperature in °C ;
2. °F : when the indicator works, The display reads the temperature in °F ;
3. When the TEMP indicator works, Temperature can be set.
4. When the TIME indicator works, Time can be set.
5. When the SET indicator works, functions of the machine can be set.

In all, 5 buttons are designed on the controlling board, in which

1. the green button is for working and stop;
2. “▽” is for deduction;
3. “MODE” is for set;
4. “△” is for increase;
5. The “C/F” button is for the temperature conversion between the two modes.

■ II Manipulation

1. Set the function button at first

Step One: Set the pre-heat temperature

Press the “MODE” button once, triggering the “SET” indicator, and the displays says the pre-heat temperature. Adjust the temperature through the “▽” (decrease) and “△” (increase).

Note: the pre-heat temperature shall be lower than the working temperature.

Step Two: Set the working temperature

Upon the finish of Step One, press the “MODE” button again, then the “TEMP” and “SET” indicator work, the display reads the working temperature. Adjust the working temperature via the “▽” and “△”, till it meets the requirement.

Step Three: Set the working time

Upon the finish of Step Two, press the “MODE” button again, the “TEMP” indicator is black out and the “TIME” and “SET” will on, and the display reads as keeping the working time. Adjust the working temperature via the “▽” and “△”(time in seconds)

Step Four: Complete the setting

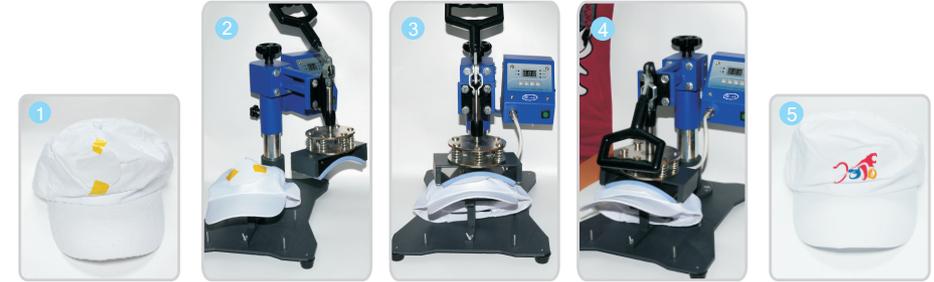
Press the “C/F” button after Step Three, the temperature display will change with the changing mode, and the corresponding °C/°F indicator will on.

Press the “MODE” button again, the “TEMP”, “SET” and “TIME” will be out at the same time. The setting to the machine is completed, and the temperature begins increase or decrease automatically.

2. Work and stop

Press the work button and the machine starts working. “SET” indicator works, the machine starts heating, and the display reads the current temperature. When the temperature reaches the set figure, “TIME” indicator works and is kept in the countdown period when the temperature maintains. The display reads the preset warm-keeping time. It is counted down and the indicator will be out in a buzz. Then, the display reads the set temperature, but the machine stops keeping warm. Press the execute button, the buzz ends. Press the button repeatedly, the machine will be in the recycle of work and stop.

Instruction Of Machine



■ Cap Press Machine (JTSM03)

1. Print the photos on a piece of paper and trim it. Stick the paper onto the suitable place of cap with the tape.
2. Move away the upper cap mat and fix the cap onto the other cap mat.
3. Adjust the pressure and snap down the hand lever
4. Power on and set the temperature at 355°F and time at 30~50 seconds (for sublimation paper) or 10~20 seconds (for T-shirt transfer paper). Press the green execute button to start printing.
5. When the machine buzzes, power off and take out the cap. (Caution! Hot)



■ Plate Heat Press Machine(JTSP02)

1. Print the photos on a piece of paper and trim it. Stick the paper onto the suitable place of plate with the tape.
2. Move away the upper plate mat to make sure the paper and plate are in the correct position.
3. Adjust the pressure and plug the machine.
4. Power on and set the temperature at 355°F and time at 150 seconds Press the green execute button to start printing.
5. When the machine buzzes, power off and take out the plate. (Caution! Hot)



Instruction of Accessories Replace

Parameters



■ Replacing Mug Wrap

1. Power off the machine
2. Fix or loosen the mug wrap by turning the four screws.
3. Put the plug of mug wrap into or pull it out from the accessory interface port of the controlling box.
4. After replacing, power on and start printing.



■ Replacing the Silicon Plate Mat

1. Power off and remove the heat platen by unscrewing the two screws on it.
2. Fix the silicon plate mat onto the machine.
3. Put the plug of silicon plate mat into the accessory connector of the digital control box.
4. After finishing, power on and start printing.

Item	Initial (F)	Highest (F)	Time (S)	Notice
Mug	230 320	330 330	40 100	—Moderate/ proper pressure —The temperature not too high.
Plate	230 320	330 300	40 100	—Place the plate flat —Slight/moderate pressure —Place a blank plate after using
Ceramic Tile	230 330	345 345	120-240 240-360	—Moderate pressure
Metal Board	230 330	330 330	20 100-120	—Proper pressure —Temperature should be not too high
Key Chain	230 310	310 310	20 100	—Place the picture well
T-shirt (non-cotton)	330	330	120	—Mirror printing/Enough pressure
T-shirt (cotton)	340	340	30	—Mirror printing/Enough pressure
Dog tag	230	355	60	—Mirror printing/Enough pressure
Necktie/pillow	355	355	30-50	—Mirror printing/Enough pressure
Mouse Pad	330	330	120	—Mirror printing/Enough pressure
Sub lighter	340	340	150	—Mirror printing/Enough pressure
Mirror /CD case	320	320	100	—Mirror printing/Enough pressure
PuzzleA4/A5	320	320	120	—Mirror printing/Enough pressure
Travelling Canteen	230 315	310 315	40 100	—steel330(F)30-50(s) —Aluminum280(F)30-40(s) —Mirror printing/Enough pressure
Metal Printig Sheet (for phone covers)	230 330	330 330	20 100-120	—Mirror printing/Enough pressure

1. Above time&temperature parameters are just for equipments made by our factory. It may be different from those of others.
2. The temperature is "Fahrenheit"
3. Above parameters are only our suggestions from our own experience. You can try out the best from your own operation.

